

**RAIMOL SD STAMP****Slow Dry Stamping/ Punching Oil****Product Description**

**SD STAMP** is a premium quality, low viscosity, volatile, oil -base metal working lubricant specially formulated for stamping and punching operations on thin metal sheets, especially aluminum. It evaporates fast, leaving thin film which will protect the stamped parts from rust and corrosion while in storage.

**Applications**

- Primarily formulated for stamping operations on thin metal sheets like aluminum, copper, brass, and steel. For the manufacture of bottle caps, cans, and chassis of electrical appliances and electronic equipment. Also suitable for draw type and draw less forming of aluminum plate fins for air conditioners.

**Performance Features**

- Does not stain the stamped metal part.
- Delivers high quality finish on the metal.
- Very good lubricity to aluminum and copper.

**Physical and Chemical Properties**

Appearance:	Clear
Odour:	Mild
Flash Point:	55-62°C
Density (kg/li):	0.77
Solubility (Water):	Insoluble
Viscosity @40:	<b>Typical:</b> 1.5 cst (centistokes)

**Health and Safety**

This product does not pose a health or safety hazard when used in the recommended application and when proper industrial safety practices are observed. Wash skin with soap and water after contact. See RAIMOL SD STAMP MSDS.

**Packaging**

18 liter pail and 200 liter drum.

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