

**RAIMOL STAMPRO****Stamping Oil****Product Description**

**STAMPRO** is a premium metalworking fluid made from a high quality mineral oil base fortified with a balanced combination of friction reducing additives, extreme pressure additive, and corrosion inhibitors. This was specially formulated for stamping and punching operation for heavy duty metalworking applications.

**Applications**

- For medium to high duty metalworking applications such as stamping and punching.
- Can also be used for bending, blanking, drawing, tapping, cutting and general machining operations.

It is suitable for different kinds of metal sheets such as aluminum and its alloys, copper and its alloys, steel, zinc coated steel, brass, etc.

**Performance Features**

- Anti-wear additives give longer tool life and excellent surface finish.
- Extreme pressure additives prevent seizing, galling, and minimize or eliminate burrs.
- Provides exceptional lubricating and cooling properties.
- Rust and corrosion protection.
- Will not stain, corrode, or alter the appearance of the work piece.

**Physical and Chemical Properties**

|                      |   |
|----------------------|---|
| Boiling Point:       | >280°C                                  |
| Vapor Density:       | >1                                      |
| Flash Point, °C:     | >195                                    |
| Solubility In Water: | Insoluble                               |
| Density, kg/li:      | 0.865                                   |
| Appearance:          | Clear                                   |
| Viscosity @40°C:     | <b>Typical:</b> 175.0 cSt (centistokes) |

**Health and Safety**

This product does not pose a health or safety hazard when used in the recommended application and when proper industrial safety practices are observed. Wash skin with soap and water after contact. See STAMPRO MSDS.

**Packaging**

18 liter pail and 200 liter drum.

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